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D505-1057-071
Job Sheet 200854



Part No: D505-1057-071

Job Qty: 1 pcs

Part Name: Ground Handling Kit



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/18/19

Job Tracking No:

Due Date: 10/11/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: IIN-D505-1057 REV.A IPP REV:A 19.06.07 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
101	Packaging 1 - Pick Kit	1 pcs		10/11/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S221444



Part: D505-1057-071

Job No: 200854

Serial No/Batch: S221444

Revision: A

Inspector:

Exp Date:

Instructions: TC STC SH19-31 Issue 1 FAA STC SR043871

110 QC 4	1 pcs	10/11/19	0.00 0.00	Packaging 1 - 32		
				Packaging 1 - 33		
				Packaging 1 - 34		
				Packaging 1 - 35		
				Packaging 1 - 36		
				QC 4 - 28		
				QC 4 - 58		
				QC 4 - 69		
				QC 4 - 9		
				QC 4 - 46		
				QC 4 - 68		
120 Packaging 3-1 - Stock - B4B 1 pcs		10/11/19	0.00 0.00	QC 4 - 72		
				QC 4 - 74		
				QC 4 - 75		
				Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
125 DC - 1 - B4B	1 pcs	10/11/19	0.00 0.00	DC - 1 - B4B		
130 QC 21 - FG	1 pcs	10/11/19	0.00 0.00	DC - 2 - B4B	OCT 15 2019	
				QC 21 - FG - 21	OCT 15 2019	
				QC 21 - FG - 70		

DAS
78
9-89

OCT 5 2019

DAS
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OCT 15 2019

OCT 15 2019

DAS
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9-89

F6120

Part Op 101 - pick kit

Descriptions: 110 - (QC4- 100% inspect kits for completeness)

120 - Identify and pack for shipping as per PPP D505-1057-071 Location:

125 - Photocopy bluefile & type labels per PPP D505-1057-071 CHG 001

130 - QC21- Final Inspection - Work Order Release

012354

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C37A	Bolt	4 Ea (4 ea)	101-Packaging 1 - Pick Kit	5198263
D2652	Bushing	8 pcs (8 ea)	101-Packaging 1 - Pick Kit	5221223
D3672-7	Washer, Phenolic	8 pcs (8 ea)	101-Packaging 1 - Pick Kit	5131568
D5730-041	Lug Assembly	2 pcs (2 ea)	101-Packaging 1 - Pick Kit	5218411
MS21043-3	Nut	4 Ea (4 ea)	101-Packaging 1 - Pick Kit	5203262
NAS1149C0332R	Washer (AN960C10L)	4 Ea (4 ea)	101-Packaging 1 - Pick Kit	5211548

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
101-Packaging 1 - Pick Kit	AN3C37A	4	79	0
	D2652	8	217	0
	D3672-7	8	389	0
	D5730-041	2	0	0
	MS21043-3	4	597	0
	NAS1149C0332R	4	2,998	0

Part Specifications

Specifications could not be found.

Plex 9/18/19 11:22 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐				DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐				Date : _____ Sequence #: _____		QTY Affected : _____ MRB (QSI042) _____	
Description Work Order Deviation						Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐						FAULT CATEGORY							
						Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		Contamination Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
						Other/Details: _____							
Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____													

32.8.2 D505-1057-013/-014/-113/-114 Float Skidtubes

QTY -013	QTY -014	QTY -113	QTY -114	QTY -043	QTY -053	QTY -153	QTY -071	P/N	DESCRIPTION
X								D505-1057-013	LH FLOAT SKIDTUBE INSTALLATION WITH BASIC WEARPLATES
	X							D505-1057-014	RH FLOAT SKIDTUBE INSTALLATION WITH BASIC WEARPLATES
		X						D505-1057-113	LH FLOAT SKIDTUBE INSTALLATION WITH HEAVY DUTY WEARPLATES
			X					D505-1057-114	RH FLOAT SKIDTUBE INSTALLATION WITH HEAVY DUTY WEARPLATES
1	1	1	1	X				D505-1057-043	REPLACEMENT SKIDTUBE
1	1				X			D505-1057-053	BASIC WEARPLATE KIT
		1	1			X		D505-1057-153	HEAVY DUTY WEARPLATE KIT
1	1	1	1				X	D505-1057-071	GROUND HANDLING KIT
				1				D5634-041	FLOAT SKIDTUBE ASSEMBLY
				1				*D2646	AFT CAP
				2				*MS24693-C272	SCREW
					1			D5646-041	WEARPLATE ASSEMBLY
					1			D5646-045	WEARPLATE ASSEMBLY
					1	1		D5646-047	WEARPLATE ASSEMBLY
						1		D5647-041	WEARPLATE ASSEMBLY
							2	D5730-041	LUG ASSEMBLY
2		2						D5638-1	SADDLE OUTBD, LH
	2		2					D5638-2	SADDLE OUTBD, RH
2		2						D5639-1	SADDLE INBD, LH
	2		2					D5639-2	SADDLE INBD, RH
2	2	2	2					D5642-1	SADDLE SPACER
2	2	2	2					D5643-1	SADDLE SPACER
16	16	16	16		18	22	8	D2652	BUSHING
10	10	10	10					D3533-1	SET SCREW
36	36	36	36					D3672-3	PHENOLIC WASHER
16	16	16	16		18	22	8	D3672-7	PHENOLIC WASHER
7	7	7	7		9	11		AN3C36A	BOLT
							4	AN3C37A	BOLT
8	8	8	8					AN3C41A	BOLT
12	12	12	12					AN4C6A	BOLT
12	12	12	12					AN4C10A	BOLT
22	22	22	22		9	11	4	NAS1149C0332R	WASHER
36	36	36	36					NAS1149C0432R	WASHER
15	15	15	15		9	11	4	MS21043-3	NUT, SELF-LOCKING
12	12	12	12					MS21043-4	NUT, SELF-LOCKING
1	1	1	1					D2856-400-7200	PROTECTIVE TAPE (OR 3M 8681HS)

* PART IS INCLUDED WITH D5634-041 ASSEMBLY

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Change Record

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Part Number: D505-1057-071

Description: GROUND HANDLING KIT

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